

ASTM-A270 Polished I.D. and O.D. Tubing

Feature

- ASTM-A270-02 welded austenitic stainless steel sanitary tubing

Size	Nominal Wall Thickness (in)	Box Quantity/ Sticks	Tubing Type	304 Stainless Steel Part #	316L Stainless Steel Part #	
1/2"	0.065	100'/5	seamless	---	A270-R50P	
3/4"				---	A270-R75P	
1"		280'/14	laser weld	A270-G100P	A270-R100P	
1-1/2"				A270-G150P	A270-R150P	
2"				A270-G200P	A270-R200P	
2-1/2"				A270-G250P	A270-R250P	
3"		220'/11		A270-G300P	A270-R300P	
4"				A270.065-G400P	--	
4"		100'/5		passivated laser weld	A270.083-G400P	A270.083-R400P
5"					A270.083-G500P	--
6"	40'/2	A270.083-G600P			--	
6"		A270.109-G600P			A270.109-R600P	
8"		A270-G800P	A270-R800P			



ASTM-A269 Unpolished I.D. and O.D. Tubing

Feature

- ASTM-A269-02 welded austenitic stainless steel sanitary tubing for general service

Size	Nominal Wall Thickness (in)	Box Quantity/ Sticks	Tubing Type	304 Stainless Steel Part #	316L Stainless Steel Part #	
1"	0.065	280'/14	laser weld	A269-G100U	A269-R100U	
1-1/2"				A269-G150U	A269-R150U	
2"		340'/17		A269-G200U	A269-R200U	
2-1/2"				A269-G250U	A269-R250U	
3"				220'/11	A269-G300U	A269-R300U
4"					A269.065-G400U	---
4"		100'/5		passivated laser weld	A269.083-G400U	A269.083-R400U
5"					A269.083-G500U	---
6"		40'/2			A269.083-G600U	---
6"					A269.109-G600U	A269.109-R600U
8"	A269-G800U		A269-R800U			



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ASTM-A270 BPE Polished I.D. and O.D. Polished Tubing

Feature

- ASTM-A270-S2 laser welded tubing

Size	Nominal Wall Thickness (in)	Box Quantity/ Sticks	Tubing Type	Surface Finish			
				SF1	SF4		
1/2"	0.065	100'/5	seamless	A270-R050PL	A270-050PM		
3/4"				A270-R075PL	A270-075PM		
1"		280'/14	laser weld	A270-R100PL	A270-100PM		
1-1/2"				A270-R150PL	A270-150PM		
2"				340'/17	A270-R200PL	A270-200PM	
2-1/2"					A270-R250PL	A270-250PM	
3"		220'/11		A270-R300PL	A270-300PM		
4"				A270-R400PL	A270-400PM		
6"		0.083		100'/5	passivated laser weld	A270-R600PL	A270-600PM



PM Finish – Mechanical Polish – 20Ra maximum I.D., 32Ra maximum O.D.
 PL Finish- Electropolish – 15Ra maximum I.D., 32Ra maximum O.D.